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Due to the wide variety of vehicles in which a 350 HO engine can be installed, some procedures and recommendations may not apply to specific applications. The 350 HO engine is manufactured on production tooling; consequently you may encounter dissimilarities between the 350 HO engine assembly and previous versions of the small block V-8.

This manual also contains many commonly used parts for the 350 CID Pre-Vortec engine. Most parts fit both the 5.7L Vortec and the 350 CID engine. As a reference, Marine Power utilizes 5.7V when referring to the Vortec engine and 350 when referring to the Pre-Vortec engine.

injection system and transmission. This harness will get the Vortec engine and transmission up and operating but it is recommended that you also have the computer reprogrammed to remove anything in the original factory programming that relates to a device or devices that are not being used in your particular vehicle.

This manual is a reproduction of a General Motors Powertrain publication and contains information pertaining to industrial generator set engines. Some information pertains to other applications of the engine. The accuracy and completeness of information is the sole responsibility of General Motors Powertrain.

Engine Type V8 Displacement 5.7L 350 CID RPO (VIN Code) L31 (R) Bore 101.63 mm 4.0012 in Stroke 88.39 mm 3.480 in Compression Ratio 9.4:1 Firing Order 1-8-4-3-6-5-7-2 Spark Plug Gap 1.52 mm 0.060 in 42 kPa at 6.0 psig at 1,000 engine rpm 1,000 engine rpm Oil Pressure (Minimum) at Normal Operating Temperature 125 kPa at 18.0 psig at

OLD SCHOOL WAY TO BUILD A HOT CHEVY ENGINE • Let's start off by deciding which engine to build. Do you want some power yet still not have to buy premium gas, or lots of power and not care about gas mileage. • It is a big misconception these days that horsepower is the main concern. Not true. You can

CAUTION Caution: In order to reduce the chance of personal injury and/or property damage, carefully observe the instructions that follow. The service manual of General Motors Powertrain is intended for use by professional, qualified technicians.

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If your vehicle has the DURAMAX® Diesel engine, refer to the DURAMAX® Diesel supplement for additional and specific information on this engine. Index A good place to quickly locate information about the vehicle is the Index in the back of the manual. It is an alphabetical list of what is in the manual and the page number where it can be found.