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NOTE: This wiring diagram assumes you have a G16B from a Suzuki Baleno with manual transmission, has no immobiliser, has no EGR, has a single wire oxygen sensor and has a carbon canister with purge valve.

Wiring Instructions for Samurai 16v Engine Swap Revision: 1 Page 2 of 36 INTRODUCTION: Much has been written about swapping Suzuki's G16B 1.6 liter 16-valve engine into the Samurai. It is mechanically very simple (as engine swaps go) but the wiring can be a daunting challenge for many. To date it has been necessary for the

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ENGINE MECHANICAL (G13B, 1-CAM 16-VALVES ENGINE) 6A1-1 SECTION 6A1 ENGINE MECHANICAL (G13B, 1-CAM 16-VALVES ENGINE) WARNING: For vehicles equipped with Supplement Restraint (Air Bag) System: Service on and around the air bag system components or wiring must be performed only by an autho-rized SUZUKI dealer.

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The wiring diagrams are grouped into individual sections. If a component is most likely found in a par-ticular group, it will be shown complete (all wires, connectors, and pins) within that group. For exam-ple, the Auto Shutdown Relay is most likely to be found in Group 30, so it is shown there complete. It

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